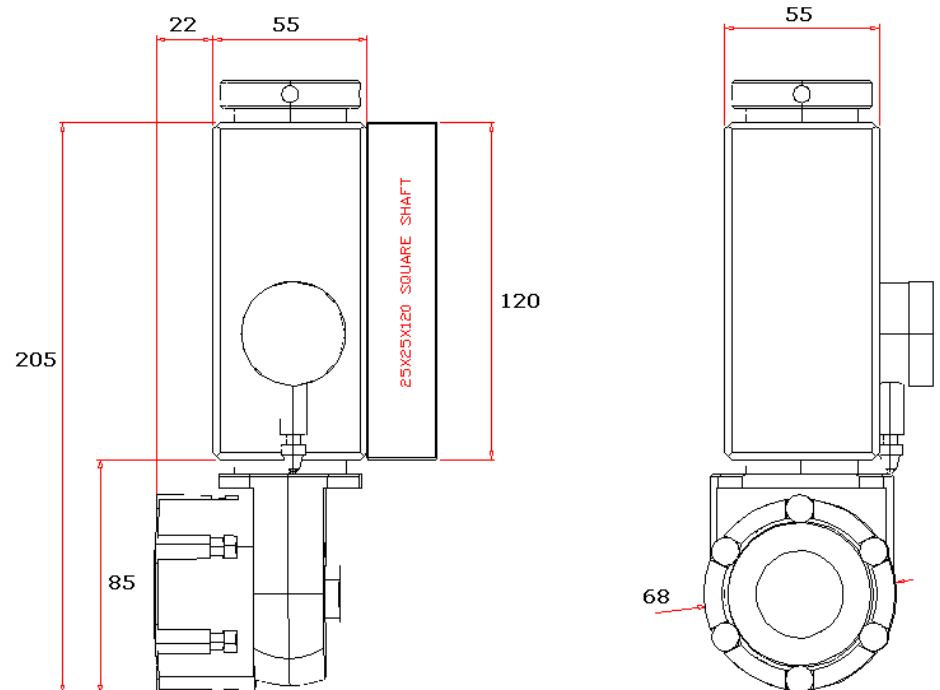
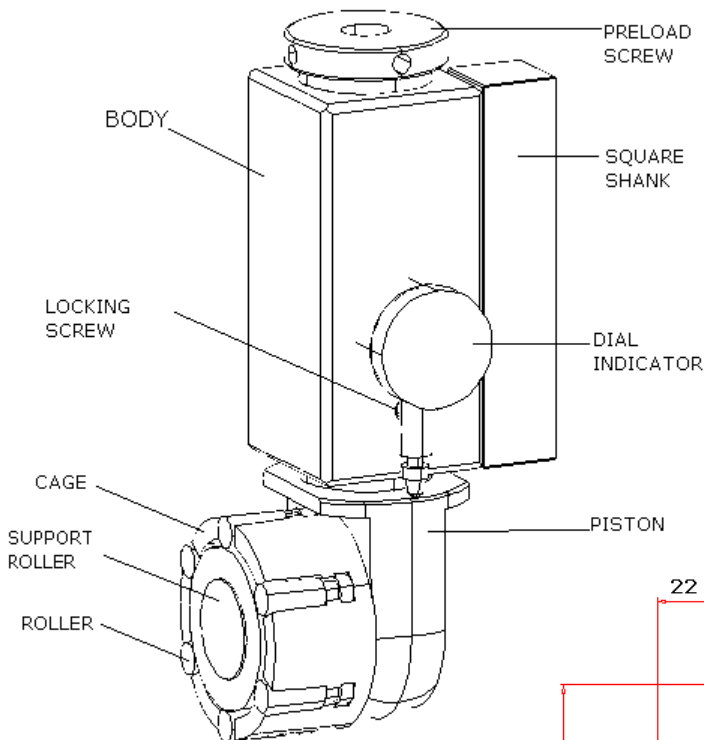
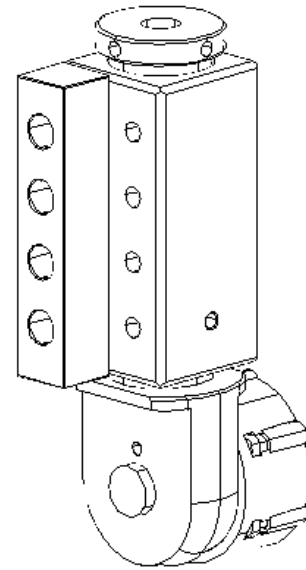
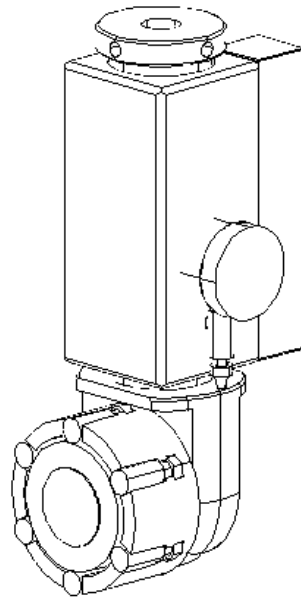


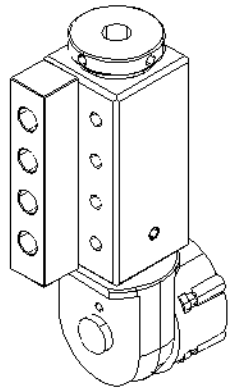


SRMD52 – POJEDYNCZA ROLKA DO WIELU ŚREDNIC NAGNIATAK ROLKOWY

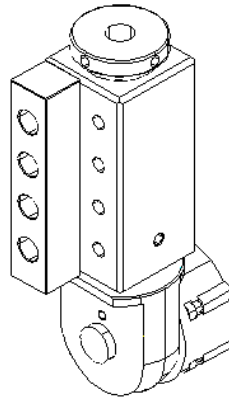




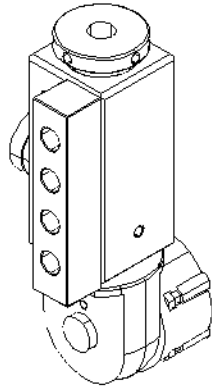
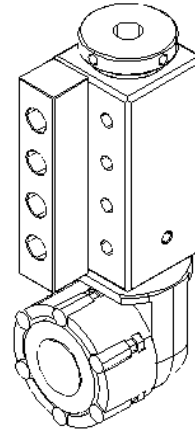
SRMD52 – POJEDYNCZA ROLKA DO WIELU ŚREDNIC NAGNIATAK ROLKOWY



WIDOK TRZONKA



POZYCJE GŁOWICY



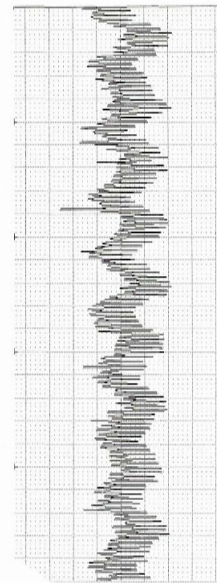
WYNIKI OBRÓBK

Chropowość powierzchni Po Nagniataniu
 $R_a \sim 0.03 - 0.05 \mu\text{m}$. $R_z < 1 \mu\text{m}$.

R-PROFILE	
EVA-L	12.5mm
λ_c	2.5mmX5
R_a	0.56 μm
R_y	4.55 μm
R_z	3.86 μm

R-PROFILE	
EVA-L	12.5mm
λ_c	2.5mmX5
	$\times 5K$
	$\times 10$

Ver. 2.0 $\mu\text{m}/\text{cm}$
Hor. 1.0mm/cm

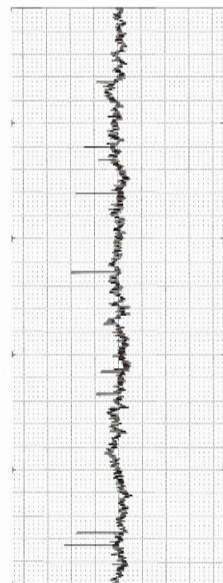


DETAL TOCZONY-
PRZED NAGNIATANIEM

R-PROFILE	
EVA-L	12.5mm
λ_c	2.5mmX5
R_a	0.04 μm
R_y	0.72 μm
R_z	0.52 μm

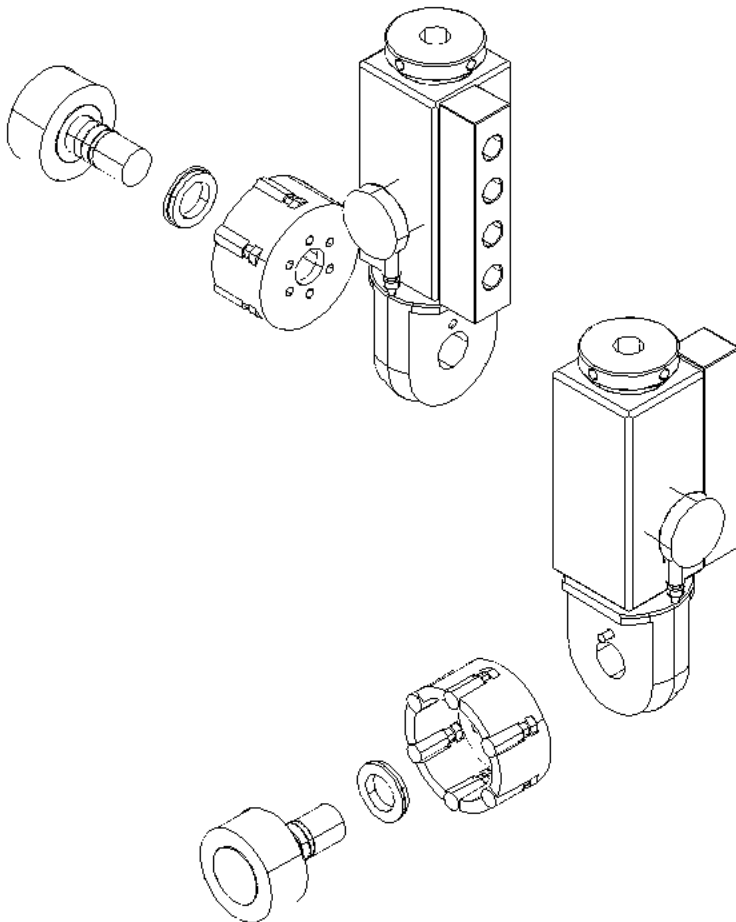
R-PROFILE	
EVA-L	12.5mm
λ_c	2.5mmX5
	$\times 20K$
	$\times 10$

Ver. 0.5 $\mu\text{m}/\text{cm}$
Hor. 1.0mm/cm



DETAL PO NAGNIATANIU
NAGNIATAKIEM SRMD52

MONTAŻ- DEMONTAŻ



PARAMETRY OBRÓBK

Prędkość obwodowa = 50 - 125 m./min.
Posuw = 0.05 - 0.30 mm./obr.